## Gaining a FRESH Perspective: The Negative Effects of Bottled Water on the Environment







Bulk water is often transported from a remote source



Plastic bottles are manufactured from inorganic materials

Water is processed and packaged



Packaged water is transported to various destinations





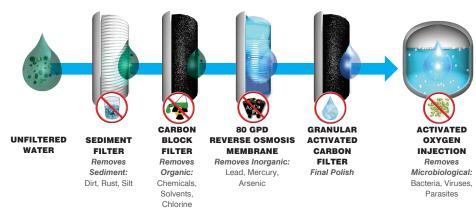
The Planet is littered with empty containers and surrounded by Greenhouse Gasses

Bottled water companies promote an image of health and wellness, yet the life cycle of a bottle seems anything but healthy for both the workplace and the world we live in. These companies add millions of pollutants to our air during the manufacturing and transportation process. There is also great opportunity for water contamination from the moment of water injection at the factory to the time the bottled is unsealed and lifted into the cooler.

**GOING GREEN** in your workplace starts by eliminating bottled water coolers and replacing it with Technology For a Healthy Planet™. Pure Water Technology® systems provide an endless supply of **eco-friendly** drinking water while **reducing the carbon footprint** of your business and helping to make a **positive impact on the environment**.







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